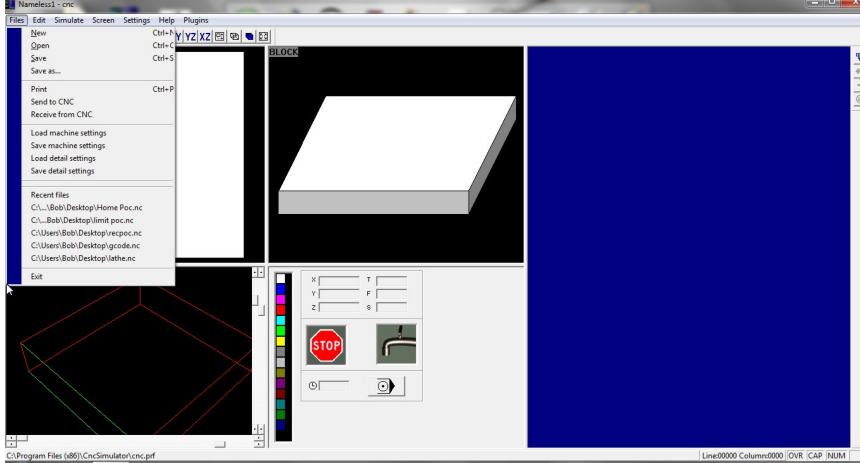


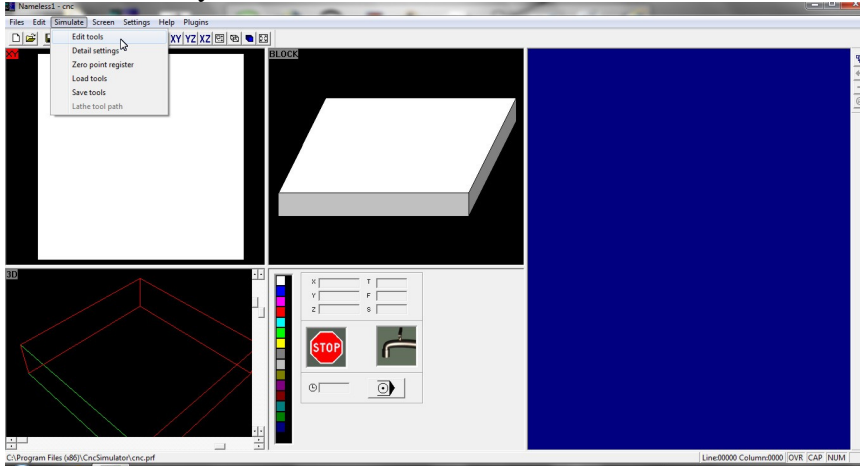
Using the CNCsimulator for Milling

By Bob Adams

This the Milling screen with the file popup.
Here you can do all options for the Files.



This screen shows Simulate.
Clicking on Edit tools brings up the Tool Table.
You would only use the first two on the list.



Tool table

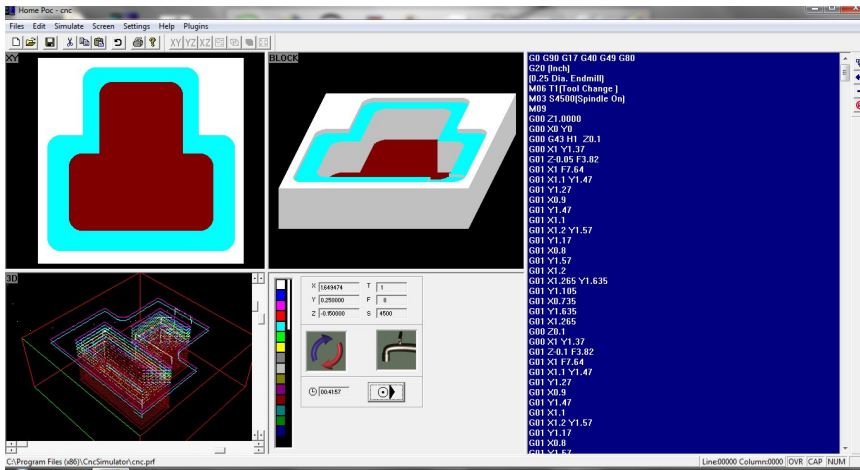
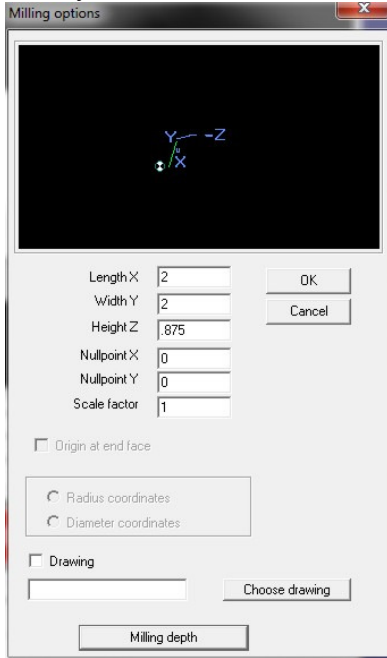
Tool #1 has been change from Metric to Inch.

NR	Tool...	Dia.	Length	Feed	Spindle	Name
1	1	0.250	1.000	20.000	2000.0...	Dia.. .25
2	2	20.000	30.000	300.0...	0.000	Dia. 20 mm
3	8	15.000	30.000	0.000	0.000	Dia.. 15 mm
4	4	4.000	30.000	0.000	0.000	Dia.. 4 mm
5	5	2.000	30.000	0.000	0.000	Dia. 2 mm
6	6	6.000	30.000	0.000	0.000	Dia. 6 mm
7	7	7.000	30.000	0.000	0.000	Dia. 7 mm
8	8	8.000	30.000	0.000	0.000	Dia. 8 mm
9	9	5.000	30.000	0.000	0.000	Dia. 5 mm

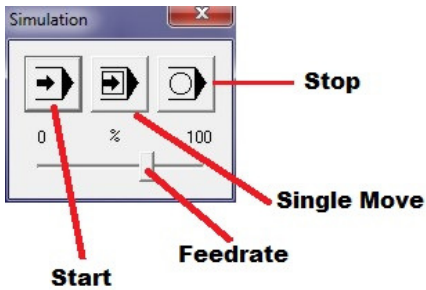
Note:

Detail settings are in Inches.

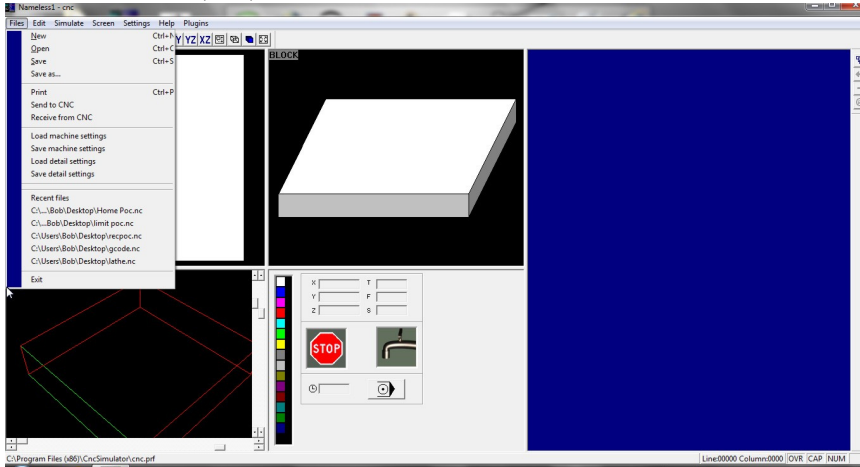
Here you would enter the Length and Width and Height of your part.



This controls all this.



When the G-code checks out OK.
Save the File per your Filename.
You can also Save the Detail settings too.
That file has a (.set) ext.



That's about it.